



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002648

C60-HC
Job Sheet 174358



Part No: C60-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 6,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/2/18	4/2/18	0.00	0.00	Start Up Small Fab-1		AP
100	Small Fab	1 pcs	4/3/18	4/3/18	0.00	0.50	Small Fab-9		SE
120	QC	1 pcs	4/3/18	4/3/18	0.00	0.00	QC5		DAS
130	DC	1 pcs	4/3/18	4/3/18	0.00	0.00	DC		58
140	Packaging	1 pcs	4/3/18	4/3/18	0.00	0.00	Packaging3-1		CA
160	QC21-SA	1 Ea	4/3/18	4/3/18	0.00	0.00	QC21		9-8908-1

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C60-C drawing and torque fasteners to 290-
Descriptions: 410 in. lbs.

130 - Photocopy blue file and create labels as per O&OPM-C60

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C60	C-Series Remote Hook 6,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	5059824
C60-C	Bumper Bracket	1 Ea (1 ea)	90-Start up Operation	5062561

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C60	1	0	0
	C60-C	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐		AGAINST DEPARTMENT/PROCESS					
				Skid-tube ☐ Machining ☐ Forming ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐	Engineering ☐ Quality ☐ Other ☐		
Date : _____		Step #: _____		MRB (QSI042) Approval					
Description Work Order				ion					
				Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
Root Cause				LT CATEGORY					
Environment ☐	No Re-verfic ☐	Date: 04/19/18 Container No: S062993 Job No: 174358 Part: C60-HC Inspector: _____ Revision: _____ Serial No/ Batch: S062993 DART AEROSPACE 1270 Aberdeen Street Hawkebury, ON K6A 1K7 TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com		ect ate/Unqualified		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
Design ☐	Operator ☐								
Doc/Data ☐	Offset/Se' ☐								
Equip/Tooling ☐	Supplier ☐								
Handling/Pre ☐	Trainin' ☐								
Material ☐	Use fc ☐								
Internal Transport ☐	Poor ☐								
Tribal Knowledge ☐	Rus ☐								
LOA ☐	Product ☐								
Substation ☐	Process Improvement ☐								
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER : _____							